

decocoll D3 Wood Glue

decocoll Holzleim D3

Solvent-free wood glue, for waterproof gluing of loading group D 3 to DIN EN 204. Tested by ift-Rosenheim

Instructions for use: *decocoll D3 Wood Glue* is suitable for gluing all standard types of wood, derived timber products and laminated sheets.

Technical specifications:

Components:	Polyvinyl acetate dispersion
Density:	approx. 1.10 g/cm ³
pH-value:	approx. 3.5
Viscosity:	approx. 15.000 mPa.s
Usage:	150-200 g/m ²

Material preparation: Prepare the work pieces to be glued ready to fit. The surfaces to glue must be firm and free from release agents (dust, formwork oil, etc.) The ideal wood moisture content is 8-12 %. Higher moisture contents extend the setting time.

Application: Apply *decocoll D3 Wood Glue* to both sides using a brush or gluing comb. The whole quantity applied should be 150-200 g/m². After the shortest possible drying time press the jointing parts together while still moist. The pressure applied should be approx. 1 N/mm² and should be maintained for approx. 15 minutes. The pressure can be increased to 3 N/mm² for 30 minutes for laminated sheets.

When laying pre-fabricated parquet or laminate floorings apply *decocoll D3 Wood Glue* in strands to both sides of the tongue, push the floor elements together and knock into place. Immediately any glue squeezed out using a damp cloth.

The covering manufacturer's gluing guidelines should always be observed. Do not use if the surface and/or room temperature is less than + 5° Celsius! Clean tools in water immediately after use.

Storage: Store in a cool but frost-free place! Keep the containers tightly sealed!

Available sizes:

60 g PE tube	007901001
250 g PE tube	007902001
500 g PE bottle	007905001
1 kg PE bottle	007904001