

# decotric Professional PVC/CV and Carpet Adhesive

## decotric Profi-Einseitkleber

Solvent free one-side bonder with short ventilation time – highly adhesive and low-odour.

**Instructions for use:** *decotric Professional PVC/CV and Carpet Adhesive* is suitable for gluing PVC/CV coverings in sheets and tiles, carpeting with various backings, as well as needled felt and only has to be applied to one surface (also glues PVC on PVC). *decotric Professional PVC/CV and Carpet Adhesive* is suitable for chair casters to DIN 68131 and for screeds with floor heating.

**Technical specifications:**

Components:	Plastic emulsion, calcium carbonate, natural resin ester
Density:	approx. 1.30 g/cm <sup>3</sup>
pH value:	8-9
Usage:	A2 indentations: 300 - 350 g/m <sup>2</sup> B2 indentations: 350 - 450 g/m <sup>2</sup>
GEV-EMICODE:	EC 1 – very low emission

**Surface preparation:** The surface must meet the requirements of DIN 18365. It must be firm, permanently dry, and free of cracks and release agents. Remove any unevenness using *AKAPLAN Smoothing Compound* for floorings or *AKAFLEX Smoothing Compound* for wooden floorings. Prime highly absorbent and sanding surfaces using *decotric Deeply Penetrating Primer – Solvent Free*.

**Application:** Evenly apply *decotric Professional PVC/CV and Carpet Adhesive* to the surface using a spreading comb. Use a spreading comb with A2 indentations for PVC coverings and carpeting with foam backings. We recommend using a spreading comb with B2 indentations for carpeting with a synthetic second backing, jute backings and needled felt.

Apply the adhesive, leave to dry for a short time and then place the flooring in the adhesive bed. The required ventilation time is approx. 10-20 minutes depending on the absorbency of the surface, the ambient temperature and air humidity.

The ventilation time required for non-absorbent surfaces is approx. 30 minutes, depending on the absorbency of the surface, the ambient temperature and air humidity.

Follow the flooring manufacturer's laying instructions.  
It is possible to weld PVC floorings after 24 hours.  
Immediately remove any adhesive residues with water.  
Clean tools in water immediately after use.

Do not use if the surface and/or room temperature is below + 10° Celsius!

**Storage:** Store in a cool place! Keep the containers tightly sealed!

**Available sizes:**

750 g PE tin	007101001
3 kg PE tub	007102001
5 kg PE tub	007102001
10 kg PE tub	007103001